

**Work Order ID 58737**

Tuesday, May 18, 2010 8:53:12 AM



Page 1

Item ID: D4016-3

Accept



Setup Start



Revision ID:

Item Name: Hinge Half, Lid

Stop



Start Date: 5/18/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 5/25/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

10-5-18

Tooling:

Date:

Run Start



QC:

Date:

10-5-18

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
Description

Draw Nbr

Revision Nbr

D4016

100 Cut blanks as per folio



Bandsaw

Jeaspa Bandsaw

110



HAAS 1

HAAS CNC vertical machine #1

Set Up/  
Run Hours

0.00

0.00

0.00

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Memo

CUT BLANK as per folio

10-5-18

6 8

Memo

MACHINE AS PER FOLIO FA874 AND DWG

FOLIO REV: A

DWG REV: A

8.8.10/5/25

6 0

DEBURR

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



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**Work Order ID 58737**

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Page 3

Item ID: D4016-3

Accept



Setup

Start



Revision ID:

Item Name: Hinge Half, Lid

Stop



Start Date: 5/18/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 5/25/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/06/04 JJ

110-6-03

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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NOTE: Date & initial all entries

# Picklist Print

Tuesday, May 18, 2010 8:53:16 AM

Page 1

Work Order ID: 58737



Parent Item: D4016-3



Parent Item Name: Hinge Half, Lid

Start Date: 5/18/2010

Required Date: 5/25/2010

Comments: J[PP REV:A NEW ISSUE 09-11-27 JL VERIFIED BY:DD IPP Rev:B as  
per dwg REV.A DD 10.02.22 verified by:EC

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item	Primary Location- No	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M304B1.000X1.000						100	f	17.4736	0.08			

304 bar 1.00 x 1.00



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT54	17.47364368	
→ 113290	17.4736437	

.75 or 16/05/19

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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DART AEROSPACE LTD	Work Order:	58737
Description: Basket Hinge	Part Number:	D4016-3
Inspection Dwg: 4016	Rev: A	Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

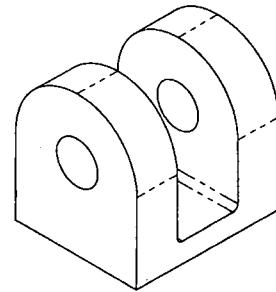
## X First Article      Prototype

Measured by:	<i>S. S</i>	Audited by:		Prototype Approval:	N/A
Date:	<i>10/05/25</i>	Date:		Date:	N/A

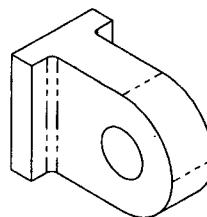
<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 58737

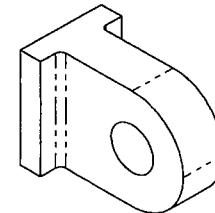
*10-5-18*



D4016-1 HINGE HALF, BASE



D4016-3 HINGE HALF, LID



D4016-5 HINGE HALF, LIGHT LID

**RELEASED**  
2010-02-16  
*MJ*

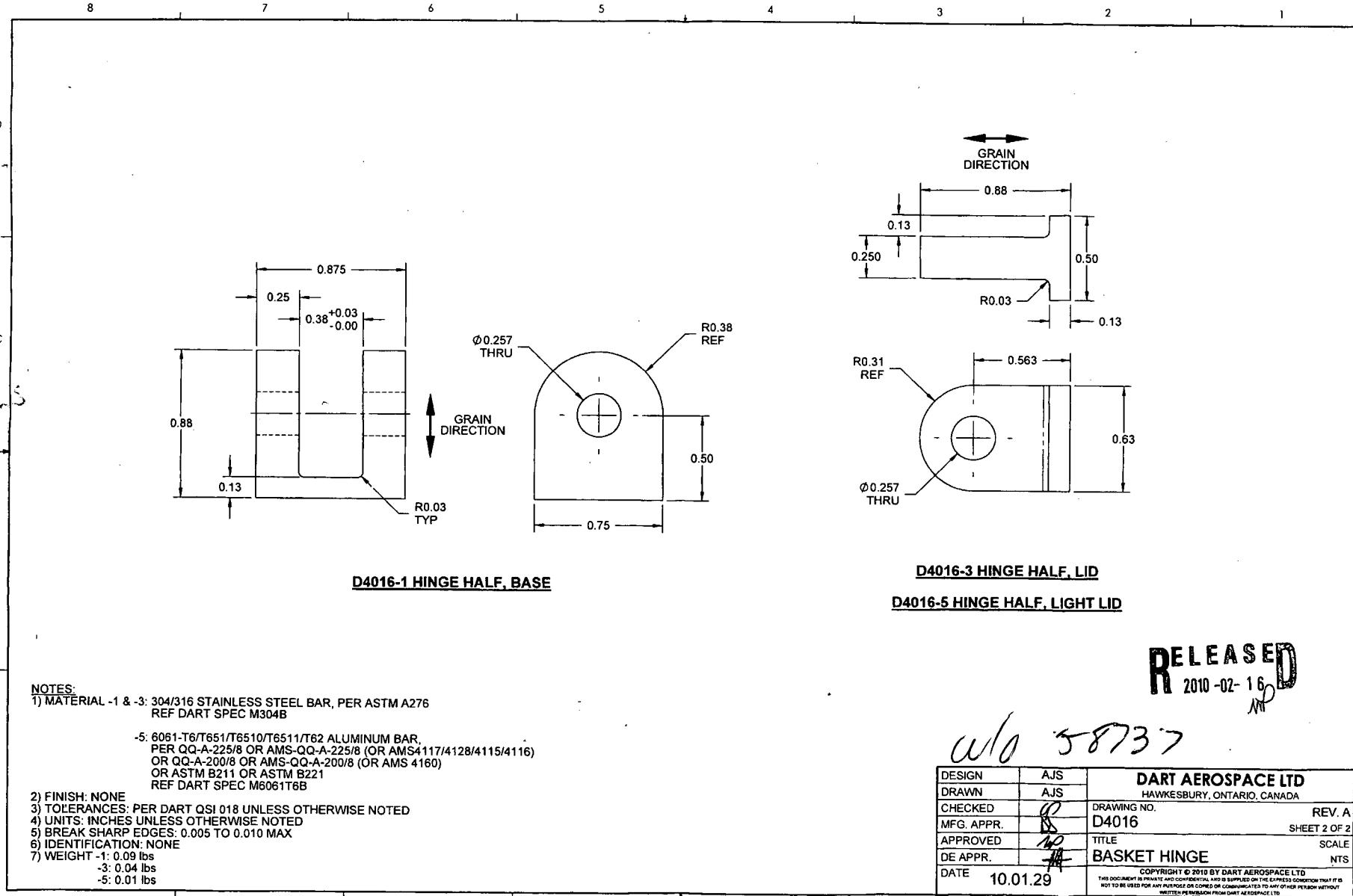
A	NEW ISSUE		JPH	10.01.29
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS	DRAWING NO.	REV. A	
CHECKED	<i>QD</i>	D4016	SHEET 1 OF 2	
MFG. APPR.	<i>AS</i>	TITLE	SCALE	
APPROVED	<i>AS</i>	BASKET HINGE	NTS	
DE APPR.	<i>AS</i>		COPRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	10.01.29			

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**RELEASED**  
2010-02-16  
*W/0 58737*

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